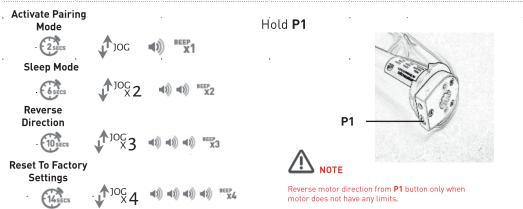
EL Series DM25LE/L v3 with 3rd stop (2017,2018,2019)

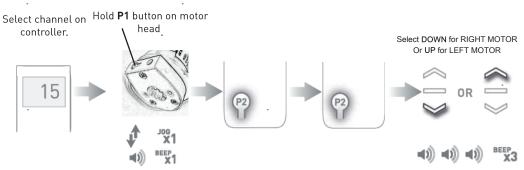
P1 BUTTON

P1	State	Action	Visual Confirmation	Audible Confirmation	Description
SHORT PRESS	NO LIMITS ARE SET	None	None	None	No Action
	LIMITS ARE SET	OPERATES MOTOR WITHIN LIMITS. STOPS MOTOR IF RUNNING.	Motor Runs	None	OPERATES MOTOR WITHIN LIMITS AFTER PAIRING
	SLEEP MODE WITH LIMITS SET	Wake and Run	Motor Runs	None	MOTOR IS RESTORED FROM SLEEP MODE AND IS READY FOR USE.



INTIAL SET-UP

Pair motor with controller



Motor is now in step mode and ready for setting limits

Check motor direction

To check travel direction of shade, press **UP** or **DOWN** on controller.



 \triangle

IMPORTANT

Reversing motor direction using this method is only possible during initial set-up.



IMPORTANT

Damage to shade may occur when operating motor prior to setting limits. Attention should be given.

To reverse shade direction, hold both $\boldsymbol{\mathsf{UP}}$ and $\boldsymbol{\mathsf{DOWN}}.$

Until the motor responds

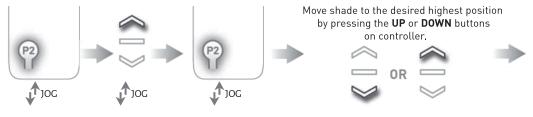


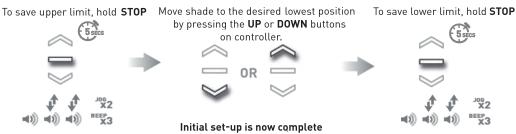






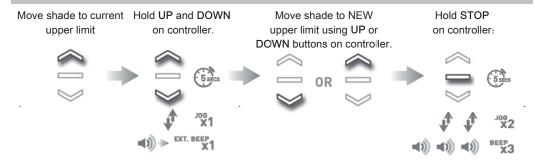
Set limits



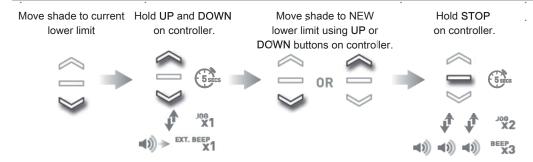


ADJUSTING LIMITS

Adjust upper limit



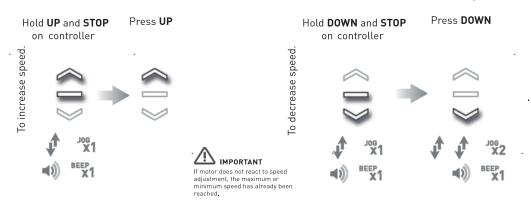
Adjust lower limit



ADJUSTING MOTOR SPEED

Increase or decrease motor speed

To adjust motor speed, follow these three steps for each level of speed adjustment. There are three speeds available



ADDING OR REMOVING CONTROLLERS AND CHANNELS

Using motor P1 button

Hold P1 button on motor head

Hold **UP** on controller to add or remove





Using a pre-existing controller

A= Exisiting controller or channel (to keep)

B= Controller or channel to add or remove



FAVORITE POSITIONING

Set a favorite position

Move shade to the desired position by pressing the ${\bf UP}$ or ${\bf DOWN}$ button on the controller



Send shade to favorite position

 $\label{eq:hold_stop} \textit{Hold}~\textbf{STOP}~\textit{on}~\textit{controller}$



Delete favorite position

Press P2 on controller.

Press STOP on controller.

Press STOP on controller.

Press STOP on controller.

TILT & ROLLER MODE

Enter tilt mode

For slat adjustment on venetians



Enter roller mode (Default)



SLEEP MODE

Enter Sleep Mode

Sleep mode is utilized to prevent a motor from moving during shipping of a fabricated shade

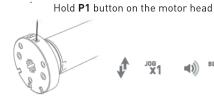
Exit Sleep Mode

Exit sleep mode once the shade is installed

Hold **P1** button on the motor head











TROUBLESHOOTING	•		
Problem	Cause	Remedy	
	Battery depleted	Replace or re-charge battery	
	A/C power supply not plugged iη.	Check power and connections	
	Transmitter battery discharged	Replace battery	
•	Transmitter battery inserted incorrectly	Check battery polarity	
Motor is not responding	Radio interference/shielding	Keep transmitter away from metal objects and make sure antenna on motor is straight and away from metal	
	Receiver distance is too far from transmitter	Move transmitter closer	
	Power failure	Check power and power supply	
	Incorrect wiring	Check that wiring is connected correctly	
		Replace batteries in battery wand	
Motor beeps 10 times when in use	Battery voltage is low.	-0R-	
	,	Recharge rechargable battery pack.	
		Always reserve an individual channel for programming functions	
Cannot program a single Motor (multiple motors respond)	Multiple motors are paired to the same channel.	SYSTEM BEST PRACTICE - Provide an extra 15 channel controller in your multi motor projects, that provides individual control for each motor for programming purposes	
		Place all other motors into sleep mode	