

S Series (2 way) DM25LE-L/S 2019

Identifiers	Round motor head, P1 is recessed, /S on model #
Sync remote to motor	P1 for 1 jog > Stop
Reverse Roll	Hold UP&Down for jog ***intintial only
Reverse Roll	Hold P1 for 3jogs ***careful resets OLDER motors
Initial UPPER limit	pick spot > HOLD stop&up for jog
Initial LOWER limit	pick spot > HOLD stop&down for jog
Increase Speed	P2 > Up > Up
Decrease Speed	P2 > down > down
Add remote	P1 for jog > STOP
Copy Channel	P2current > P2current > P2new
Delete Channel	copy back to itself
Erase ALL remotes	P2 > stop > P2
Erase LIMITS	P2 > down > p2
Jog mode	Hold UP&Down for jog > Stop
Factory Reset	hold P1 for 4 jogs
Sleep	Hold P1 for 2 jogs
Wake	tap P1
Correct UPPER	HOLD stop&up for jog > pick spot > HOLD stop&up for jog
Correct LOWER	HOLD stop&down for jog > pick spot > HOLD stop&down for jog
Favorite Position	P2 > stop > stop
Delete Favorite	P2 > stop > stop
Hide extra channels	Hold both channel buttons*15* > pick max channel > stop
UnHide extra channels	Hold both channel buttons*15* > stop
Lock remote	Hold stop 20 seconds for 'L'
Unlock remote	Hold stop 20 seconds for 'U'
Protocol (EL > S series)	remove battery>hold P2 while insert Battery(DC1602 only)